

## IMG CLAMPING SYSTEM

### ITEM: IMG 125-220/320

The IMG self-centring vices can be easily transformed into fixed or double clamping vices. The vices have a fully protected operating screw with a patented telescopic system. This innovation makes it possible to avoid having to remove the jaws in order to find the clamping position. The clamping force (70 Nm) combined with the patented Sintergrip system guarantees high performance. Parallels with quick change Clak System.

#### APPLICATIONS / ADVANTAGES:

- Highly precise self-centring clamping with maximum repeatability
- Compact design for greater accessibility and very large drainage slots for chippings
- Jaws with Sintergrip clamping inserts for minimum workpiece clamping depth without pre-machining (jaw width 125 mm)
- Interface for zero point systems APS / WPS and Lang 96 mm as standard

#### STANDARD EQUIPMENT:

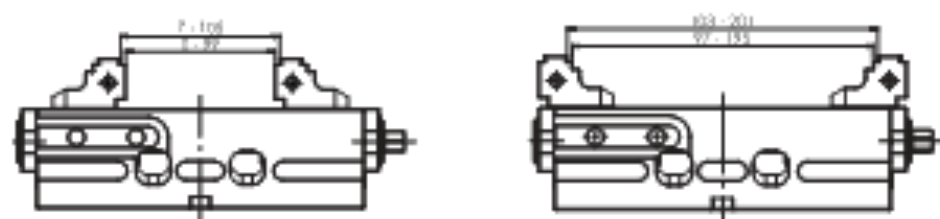
- 1 Wrench
- Jaws
- Sintergrip inserts

Clamping keys to be ordered separately

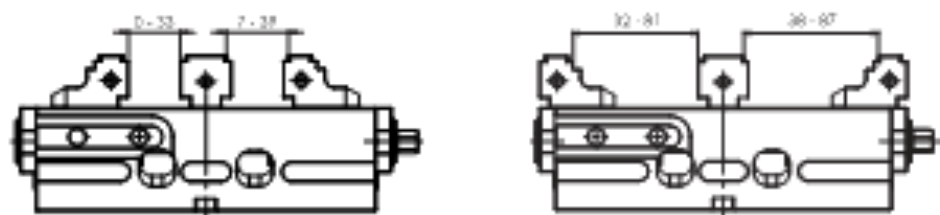
Tech. Code	Description
C6381125220	Vice IMG 125-220 with sintergrip jaws STD
C6381125320	Vice IMG 125-320 with sintergrip jaws STD
C6381125	Double clamping jaws IMG 125
C6381PIASTRA	Retainer plate IMG 125
C638112H6	Pair of positioning keys MG 12h6
C638114H6	Pair of positioning keys MG 14h6
C638116H6	Pair of positioning keys MG 16h6
C638118H6	Pair of positioning keys MG 18h6
C638120H6	Pair of positioning keys MG 20h6
C638122H6	Pair of positioning keys MG 22h6

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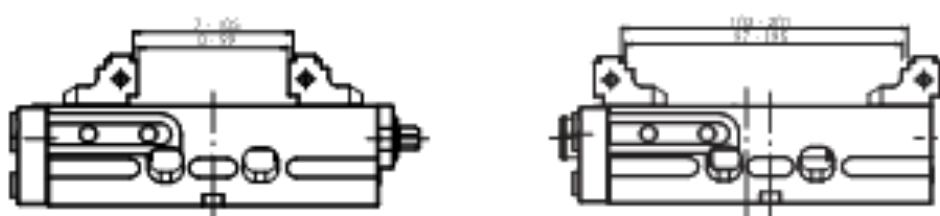
SELF-CENTRING



DOUBLE CLAMPING



FIXED



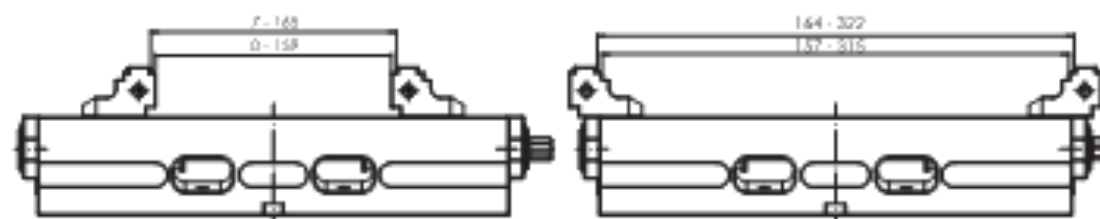
SELF-CENTRING

DOUBLE CLAMPING

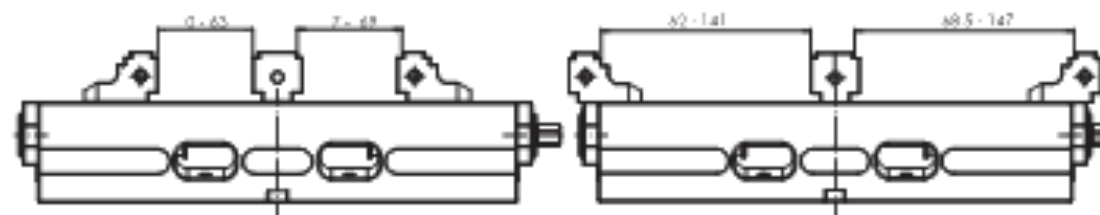
FIXED

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SELF-CENTRING



DOUBLE CLAMPING



FIXED

