

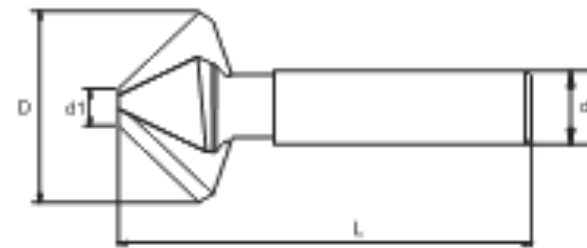
GRANLUND COUNTERSINKS 90° Z3



ITEM: A6155

Model 100TH
Material HSS + HM K10
Standard DIN 335 C
Countersinking angle 90°
CUT Right-hand
Application 90° countersinking

(*) Cylindrical shank with 3 facets



< 500	< 850	< 1200	< 600	< 850	Duplex	< 240	< 300	< 10% Si	> 10% Si	Brass Copper	Ti6Al4V	HTA	< 45	< 60	< 65
●	●	○	●	●	○	●	●	●	○	○	○	○	○	○	○

COUNTERSINK DIN 335 C

Tech. Code	D mm	L mm	d1 mm	d2 mm
A615512	12	49.0	4	6
A615516	16	57.2		10 (*)
A615520	20	60.0		

Tech. Code	D mm	L mm	d1 mm	d2 mm
A615525	25	36.0	4	10 (*)
A615530	30	67.0		16
A615540	40	79.0	8	

KERFOLG COUNTERSINKS VARIALBE PITCH A 90° Z3



ITEM: A6157

Material HSS
Standard DIN 335C
Countersinking angle 90°
Surface treatment TiN
CUT Right-hand to variable pitch
Application 90° Countersinking on all materials



< 500	< 850	< 1200	< 600	< 850	Duplex	< 240	< 300	< 10% Si	> 10% Si	Brass Copper	Ti6Al4V	HTA	< 45	< 60	< 65
●	●	●	○	○	○	●	●	○	●	○	○	○	○	○	○

COUNTERSINK DIN 335 C

Tech. Code		D mm	L mm	d1 mm	d2 mm
A615704,30		4,30	40	1,3	4
A615706,00		6,00	45	1,5	5
A615706,30		6,30			
A615708,00		8,00	50	2	6
A615708,30		8,30			
A615710,00		10,00		2,5	
A615710,40		10,40			
A615711,50		11,50	56	2,8	8

Tech. Code		D mm	L mm	d1 mm	d2 mm
A615712,40		12,40	56	2,8	8
A615715,00		15,00	60	3,2	10
A615716,50		16,50			
A615719,00		19,00	63	3,5	
A615720,50		20,50			
A615723,00		23,00	67	3,8	
A615725,00		25,00			
A615731,00		31,00	71	4,2	12

KERFOLG COUNTERSINKS 90° Z3 IN SET



ITEM: A6158

Material HSS
Standard DIN 335C
Countersinking angle 90°
Surface treatment TiN
CUT Right-hand variable pitch
Application Countersink 90° on all materials

Tech. Code	Description
A6158SET	Assortment 5 countersinks variable pitch Ø 6,3 - 10,4 - 16,5 - 20,5 - 25