

FRONT AND BACK DEBURRING TOOLS

ITEM: A6310

EZ BURR tool allows for front and back deburring in a single pass.

Tech. Code		D mm	d1 Offset mm	L1 mm	L2 mm	L3 mm	L mm	D mm	Application mm	Blade Cod.	
A6310L1A2,5		2.5	- 0.10 ÷ - 0.12	11	31.7	25	85.6	6	2.47 ÷ 2.65	L1A	1
A6310L1A3		3.0							2.97 ÷ 3.15		
A6310L1B3,3		3.3							3.27 ÷ 3.45	L1B	
A6310L2A4		4.0	3.90 ÷ 4.40	L2A							
A6310L2B5		5.0	- 0.15 ÷ - 0.20		13	44	33		4.90 ÷ 5.40	L2B	
A6310L2B6		6.0		5.90 ÷ 6.40							
A6310L3A8		8.0		17				51	-	127	
A6310L3A8,5		8.5	8.40 ÷ 8.90								
A6310L3B10		10.0	10		9.90 ÷ 11.0	L3B					
A6310L3B12		12.0	12		11.90 ÷ 13.00						
A6310L3B14		14.0			13.90 ÷ 15.00						
A6310L3B16		16.0			- 0.17 ÷ - 0.25		114	-	165	15.90 ÷ 17.00	

STANDARD BLADES FOR DEBURRING TOOLS TYPE B

ITEM: A6320

Tech. Code		Tool Dimension	Front cutting angle	Back cutting angle	
A6320L1A		L1A	45°	60°	1
A6320L1B		L1B			
A6320L2A		L2A			
A6320L2B		L2B			
A6320L3A		L3A			
A6320L3B		L3B			

Standard

PUSH ANGLE 45°

PULL ANGLE 60°

POSITIVE BLADES FOR DEBURRING TOOLS TYPE B

ITEM: A6321

Tech. Code		Tool Dimension	Front cutting angle	Back cutting angle	
A6321L1A		L1A	45°	60°	1
A6321L1B		L1B			
A6321L2A		L2A			
A6321L2B		L2B			
A6321L3A		L3A			
A6321L3B		L3B			

Positive

PUSH ANGLE 45°

PULL ANGLE 60°

Tools for front and rear burr removal.

E-Z Burr tools are manufactured for front and rear burr removal.

No other HSS deburring tool are designed with the flexible blade to operate independent from springs and plungers, a solid shank particularly strong assure a great durability. The patented E-Z Burr HSS deburring tool allows you to change chamfer settings, and cutting blades without removing it from the holder. Once the desired chamfer is set, it won't change, even from blade to blade. The result is less downtime, more production.