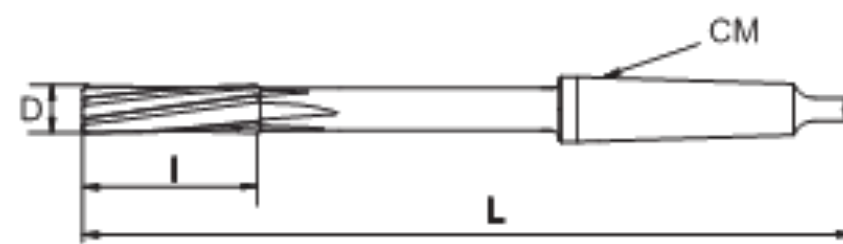


MACHINE REAMERS WITH MORSE TAPER SHANK



ITEM: A6050

Material HSSE
Standard DIN 208B
Tolerance H7
Flutes Spiral 7° - 8° - cutting right-hand
Surface finish Bright
Application H7-reaming on materials with $R < 750 \text{ N/mm}^2$



< 500	< 850	< 1200	< 600	< 850	Duplex	< 240	< 300	< 10% Si	> 10% Si	Brass Copper	Ti6Al4V	HTA	< 45	< 60	< 65
●	●	○	●	●	○	●	●	●	○	○	○	○	○	○	○

REAMER DIN 208 B

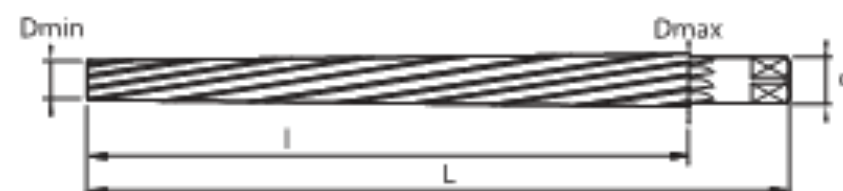
Tech. Code	D mm	L mm	I mm	CM	Tech. Code	D mm	L mm	I mm	CM
A60506	6	138	26	1	A605020	20	228	60	2
A60508	8	156	33		A605021	21	232	64	
A605010	10	168	38		A605022	22	237	66	
A605011	11	175	41		A605023	23	241	68	
A605012	12	182	44	2	A605024	24	268	70	3
A605013	13		47		A605025	25	273	71	
A605014	14	189	50		A605026	26	277	73	
A605015	15	204	52		A605028	28	317	77	
A605016	16	210	54		A605030	30	321	78	4
A605017	17	214	56		A605032	32	329	81	
A605018	18	219	58		A605035	35			
A605019	19	223			A605040	40			

KERFOLG® TAPER PIN HAND REAMERS



ITEM: A6070

Material HSSE
Standard DIN 9
Conicity 1 : 50
Flutes Left helix 6°
Surface finish Bright
Application Taper pin hand reamers



< 500	< 850	< 1200	< 600	< 850	Duplex	< 240	< 300	< 10% Si	> 10% Si	Brass Copper	Ti6Al4V	HTA	< 45	< 60	< 65
●	●	○	●	●	○	●	●	●	○	○	○	○	○	○	○

HAND REAMER DIN 9

Tech. Code	Nominal ø mm	D min mm	D max mm	I mm	L mm	d mm	Tech. Code	Nominal ø mm	D min mm	D max mm	I mm	L mm	d mm
A607002	2	1.90	2.86	48	68	3.15	A607006	6	5.90	8.00	105	135	8.00
A607003	3	2.90	4.06	58	80	4.00	A607008	8	7.90	10.80	145	180	10.00
A607004	4	3.90	5.26	68	93	5.00	A607010	10	9.90	13.40	175	215	12.50
A607005	5	4.90	6.36	73	100	6.30	A607012	12	11.80	16.00	210	255	14.00

KERFOLG® TAPER PIN MACHINE REAMERS



ITEM: A6075

Material HSSE
Standard DIN 2179
Conicity 1 : 50
Cut Left helix 42°
Surface finish Bright
Application Taper pin reamers



< 500	< 850	< 1200	< 600	< 850	Duplex	< 240	< 300	< 10% Si	> 10% Si	Brass Copper	Ti6Al4V	HTA	< 45	< 60	< 65
●	●	○	●	●	○	●	●	●	○	○	○	○	○	○	○

REAMER DIN 2179

Tech. Code	Nominal ø mm	D min mm	D max mm	I mm	L mm	d mm	Tech. Code	Nominal ø mm	D min mm	D max mm	I mm	L mm	d mm
A607502	2	1.90	2.86	48	86	3.15	A607506	6	5.90	8.00	105	160	8.00
A607502,5	2.5	2.40	3.36				A607508	8	7.90	10.80	145	207	10.00
A607503	3	2.90	4.06	58	100	4.00	A607510	10	9.90	13.40	175	245	12.50
A607504	4	3.90	5.26	68	112	5.00	A607512	12	11.80	16.00	210	290	16.00
A607505	5	4.90	6.36	73	122	6.30							