

STUB DRILLS CARBIDE-TIPPED

DIN 8037	HM		N/R	HA
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ITEM: A1090

Geometry Flute 17° N/R
Point angle 118° with brazed carbide tip
Surface treatment Bright
Application General application.



< 520	< 850	< 1200	< 500	< 850	Duplex	< 240	< 300	< 10% Si	> 10% Si	Brass Copper	Bronze >700	Ti6Al4V	HTA	< 45	< 60
○	○	○				●	●			○				○	●

DRILL DIN 8037

A1090	Tech. Code		D mm	I mm	L mm	
HEX N/R	A10902		2.00	18	45	1
	A10902,5		2.50			
	A10903		3.00	20	50	
	A10903,2		3.20	25	56	
	A10903,3		3.30			
	A10903,5		3.50			
	A10904		4.00			
	A10904,2		4.20	28	63	
	A10904,5		4.50			
	A10905		5.00			
	A10905,5		5.50	32	71	
	A10906		6.00			
	A10906,5		6.50			
	A10906,8		6.80	40	80	
	A10907		7.00			
	A10907,5		7.50			
	A10908		8.00			
	A10908,5		8.50	50	90	
	A10909		9.00			
	A10909,5		9.50			
	A109010		10.00			

A1090	Tech. Code		D mm	I mm	L mm	
HEX N/R	A109010,5		10.50	56	100	1
	A109011		11.00			
	A109011,5		11.50	63	112	
	A109012		12.00			
	A109012,5		12.50			
	A109013		13.00			
	A109013,5		13.50	71	125	
	A109014		14.00			
	A109014,5		14.50			
	A109015		15.00			
	A109015,5		15.50	80	140	
	A109016		16.00			
	A109016,5		16.50			
	A109017		17.00			
	A109017,5		17.50	90	160	
	A109018		18.00			
	A109018,5		18.50			
	A109019		19.00			
	A109019,5		19.50			
	A109020		20.00			