

## LTEC TAPPING PASTE

### ITEM: HI-THREAD

SAFETY DATA SHEETS ON-LINE

HI-THREAD paste is specifically designed for use in tapping, threading and drilling any type of material. Its high adherence properties protect the tool.  
The high adherence of the HI-THREAD paste allows perfect lubrication of the tool in any entry position.  
The product, which includes powerful EP additives, ensures maximum lubrication even under high stress and difficult-to-machine materials.

#### ADVANTAGES:

- Does not drip
- Superior adhesion to all ferrous and non-ferrous metal alloys
- High viscosity lubricant film, excellent for extremely heavy duty machining
- Recommended for machining titanium and titanium alloys
- Reduces tool friction
- The high viscosity allows excellent product handling
- Odourless
- Excellent adhesion to tools

Tech. Code	Weight g	Appearance	Viscosity at 40°C ASTM D445 cSt	Density DIN 52757 kg/L	VOC g/l	Storage temperature °C	
H13260500	500	White	2950	1.010	0	from 10 to 40	1

## LTEC HIGH PERFORMANCE NEAT CUTTING OILS

Tap



SAFETY DATA SHEETS ON-LINE

### ITEM: TAP MITIC

TAP MITIC is a cutting oil produced from renewable materials, it is suitable for tapping, broaching, slotting and drilling any type of difficult to machine material.  
The TAP MITIC cutting oil has been developed and formulated for maximum ease of use and the highest safety features, while at the same time maximizing product performance.  
Its exceptional EP properties mean that TAP MITIC can adhere to the surface of the tool and maximize cutting capacity even under high stress.

#### ADVANTAGES:

- High lubricity
- Extraordinary ability to adhere to tools
- Excellent adhesion to the workpiece
- Exceptional EP properties
- Protects the cutting edge from corrosion
- Prevents built up edge formation

Tech. Code	Quantity L	Appearance	Viscosity at 40°C ASTM D445 cSt	Density DIN 52757 kg/L	Flash point ASTM D92 °C	Storage temperature °C	
H13200,5	0,5	Dark amber	>250	1.22	>150	from 10 to 40	6
H13205	5						1

The characteristics chemical and physical listed in the chart are not under any circumstances for the manufacturer or producer.

### Related products

#### SPIRAL POINT TAP FOR THROUGH-HOLES - M

Tech. Code	d x p mm	L mm	l mm
A2125M5	5 x 0,8	70	14
A2125M6	6 x 1,0	80	16
A2125M8	8 x 1,25	90	18
A2125M10	10 x 1,5	100	20

The products are available in chapter A