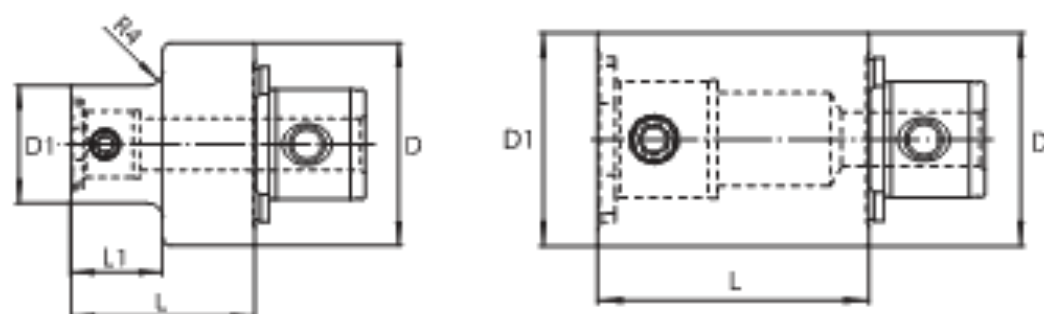


MODULAR REDUCTION AND EXTENSION ADAPTERS

ITEM: B9B25



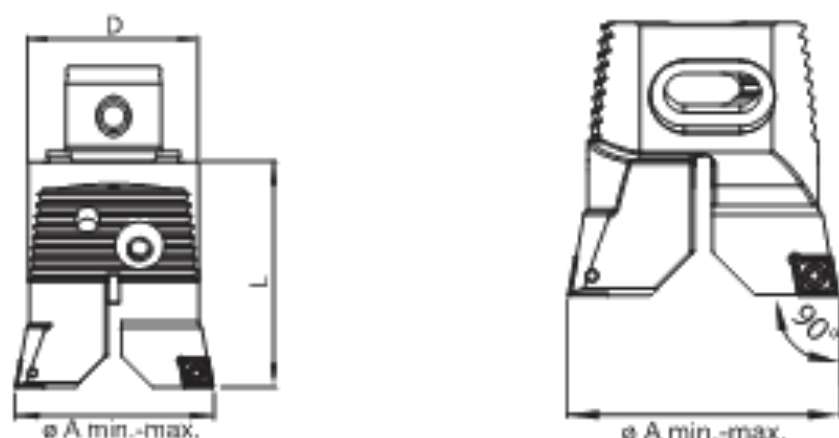
REDUCTION

B9B25	Tech. Code	Description	System D mm	System D1 mm	L1 mm	L mm	Grub screw
	B9B252520	122.250.201	25	20	15	30	800.000.200
	B9B253220	122.320.201	32	20	15	30	800.000.200
	B9B253225	122.320.251	32	25	25	40	800.000.250
	B9B254225	122.420.251	42	25	25	40	800.000.250
	B9B254232	122.420.321	42	32	25	45	800.000.320
	B9B255532	122.550.321	55	32	25	50	800.000.320
	B9B255542	122.550.421	55	42	30	55	800.000.420

EXTENSIONS

B9B30	Tech. Code	Description	System D mm	System D1 mm	L mm	Grub screw
	B9B302025	132.200.001	20	20	25	800.000.200
	B9B302530	132.250.001	25	25	30	800.000.250
	B9B303240	132.320.001	32	32	40	800.000.320
	B9B304250	132.420.001	42	42	50	800.000.420
	B9B305570	132.550.001	55	55	70	800.000.550

REAMING HEADS DOUBLE-FLUTE ROUGHING END MILLS - D23.50 - D87.50



ROUGHING HEADS

B9B35	Tech. Code	Denomination	Z	System D mm	A min. mm	A max. mm	L mm	Insert holder	Clamping screw	Washer
	B9B352040	142.200.000	2	20	23,50	30,50	40	162.200.006	840.142.200	841.142.200
	B9B352550	142.250.000	2	25	29,50	40,10	50	162.250.006	840.142.250	841.142.250
	B9B353265	142.320.000	2	32	39,50	50,50	65	162.320.009	840.142.320	841.142.320
	B9B354290	142.420.000	2	42	49,50	66,50	90	162.420.009	840.142.420	841.142.420
	B9B3555115	142.550.000	2	55	65,50	87,50	115	162.550.112	840.142.550	841.142.550

ROUGHING INSERT HOLDERS

B9B40	Tech. Code	Denomination	Z	A min. mm	A max. mm	Modular head	Insert	Insert screw
	B9B402006	162.200.006	2	23,50	30,50	142.200.000	CC..0602...	843.006.000
	B9B402506	162.250.006	2	29,50	40,10	142.250.000	CC..0602...	843.006.000
	B9B403209	162.320.009	2	39,50	50,50	142.320.000	CC...09T3...	843.009.000
	B9B404209	162.420.009	2	48,50	66,50	142.420.000	CC...09T3...	843.009.000
	B9B405512	162.550.112	2	65,50	87,50	142.550.000	CC...1204...	843.012.000