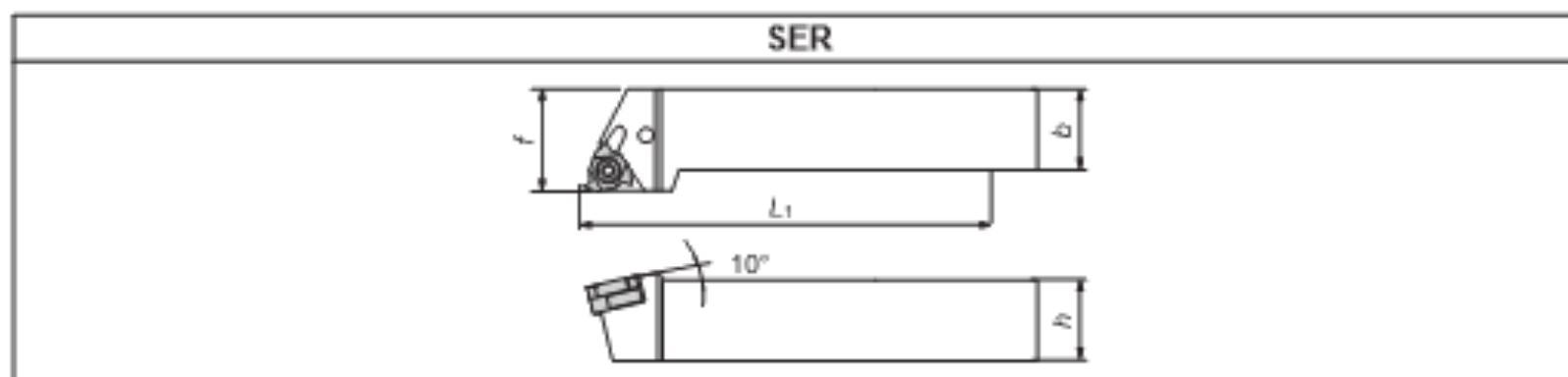


TOOLHOLDERS FOR EXTERNAL THREADING



ITEM: B2U10

Material Steel
Clamping system S (Screw)
Application External threading



								SPARE PARTS INCLUDED				
	Tech. Code	Description	b mm	h mm	f mm	L1 mm	Inserts	Insert screw	AE Shim	AI Shim	Shim screw	
SER	B2U101616H16	SER 1616 H16	16	16	20	100	16ER/L...	BRICA067	BRICA069	-	BRICA068	
	B2U102020K16	SER 2020 K16	20	20	25	125						
	B2U102525M16	SER 2525 M16	25	25	32	150						
	B2U103232P16	SER 3232 P16	32	32	40	170						

EXTERNAL THREADING INSERTS KITS

Kit for external threading composed of 10 inserts and a tool holder.

Tech. Code	Description	Pieces
B2U10SET	1 pce SER2525M16 1pce 16ER 0.75 - 1 - 1.25 - 1.50 - 1.75 - 2 - 2.50 - 3 - AG55 - AG60	11

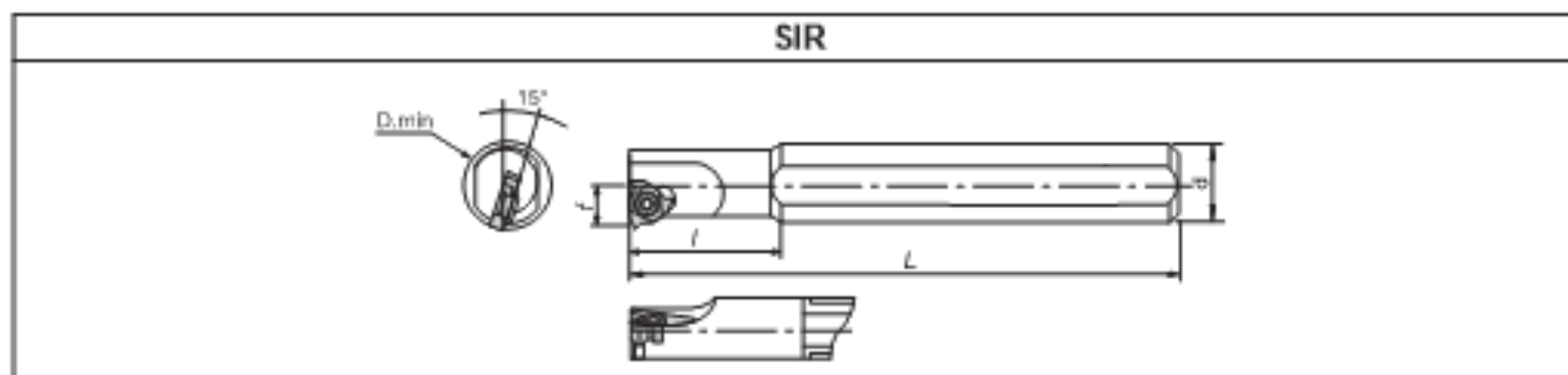
- Standard shim for lead angle 1.5°

TOOLHOLDERS FOR INTERNAL THREADING



ITEM: B2U20

Material STEEL
Clamping system S (Screw)
Application Internal threading



								SPARE PARTS INCLUDED				
	Tech. Code	Description	D mm	f mm	d mm	l mm	L mm	Inserts	Insert screw	AE Shim	AI Shim	Shim screw
SIR	B2U2013M16	SIR 0013 M16	16	10.2	16	32	150	16ER/L...	BRICA067	-	BRICA070	BRICA068
	B2U2016P16	SIR 0016 P16	19	11.7	20	40	170					
	B2U2020P16	SIR 0020 P16	24	13.7	25	—	200					
	B2U2025R16	SIR 0025 R16	29	16.2	25	—	200					
	B2U2025R22	SIR 0025 R22	29	18.1	25	—	200	22ER/L...	BRICA071		BRICA074	BRICA072

INTERNAL THREADING INSERTS KITS

Kit for internal threading composed of 10 inserts and a tool holder.

Tech. Code	Description	Pieces
B2U20SET	1 pce SIR0020P16 2 pcs 16IR 1.5 - 2 - 3 - 11W - AG60	11

- Standard shim for lead angle 1.5°