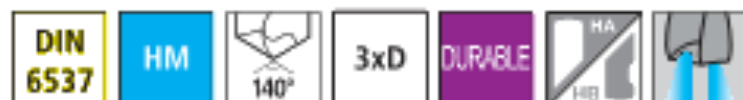


KERFOLG® DRILLS REINFORCED SHANK 3XD - COOLANT HOLES

HS



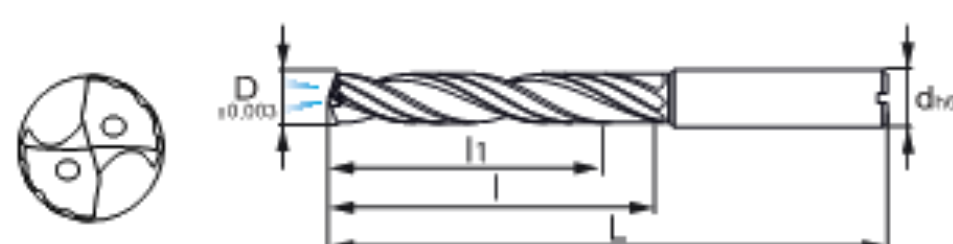
ITEM: A0085

Geometry Advanced flute design for high performances in stainless steel.

Point angle 140°

Surface treatment Durable

Application Machining of long and short chip materials. Recommended for drilling on stainless steel



< 500	< 850	< 1200	< 600	< 850	Duplex	< 240	< 300	< 10% Si	> 10% Si	Brass Copper	Bronze >700	Ti6Al4V	HTA	< 45	< 60
●	○	○	●	●	●										

On request available with Weldon shank at a cost of € 2.

Cylindrical shank (A0085....) Weldon shank (A0085....W)

DRILLS DIN 6537

A0085	Tech. Code		D mm	d mm	l mm	l1 mm	L mm		A0085	Tech. Code		D mm	d mm	l mm	l1 mm	L mm			
3 x D	A00853		3,00	6	22	14	62	1	3 x D	A00858,5		8,50	10	49	35	89	1		
	A00853,3		3,30							A00858,7		8,70							
	A00853,4		3,40							A00858,8		8,80							
	A00853,5		3,50							A00859		9,00							
	A00853,8		3,80							A00859,8		9,80							
	A00854		4,00		26	17	66			A008510		10,00	12	56	40	102			
	A00854,2		4,20							A008510,2		10,20							
	A00854,3		4,30							A008510,3		10,30							
	A00854,5		4,50							A008510,5		10,50							
	A00854,8		4,80							A008510,8		10,80							
	A00855		5,00		30	20	66			A008511		11,00	14	61	43	107			
	A00855,2		5,20							A008511,8		11,80							
	A00855,5		5,50							A008512		12,00							
	A00855,8		5,80							A008512,5		12,50							
	A00856		6,00							A008513		13,00	16	65	45	115			
	A00856,5		6,50	8	42	29	79			A008513,5		13,50							
	A00856,8		6,80							A008514		14,00							
	A00857		7,00							A008514,5		14,50							
	A00857,8		7,80							A008515		15,00							
	A00858		8,00							A008516		16,00							

Related products

bilz AUTOMATIC SHRINKING MACHINE

Tech. Code	Shrinking range Ø HM	Shrinking range Ø HSS
C46051	3 - 32	6 - 32

The products are available in chapter C