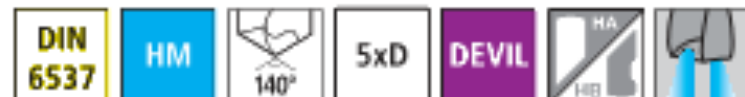


DRILLS REINFORCED SHANK 5XD - COOLANT HOLES



ITEM: A0007

Geometry Advanced flute design for high performance

Point angle 140°

Surface treatment Devil

Application Short or long chip materials machining. Recommended for carbon steel up to 1100 N/mm² and austenitic stainless steel.



< 500	< 850	< 1200	< 600	< 850	Duplex	< 240	< 300	< 10% Si	> 10% Si	Brass Copper	Bronze >700	Ti6Al4V	HTA	< 45	< 60
●			●	○	○			○		○		○			

On request available with Weldon shank at a cost of € 2.

Cylindrical shank (A0007....) Weldon shank (A0007....W)

DRILL DIN 6537

A0007	Tech. Code		D mm	d mm	l mm	L mm	
5 x D	A00073		3.00	6	28	66	1
	A00073,1		3.10				
	A00073,2		3.20				
	A00073,3		3.30				
	A00073,4		3.40				
	A00073,5		3.50				
	A00073,6		3.60				
	A00073,7		3.70				
	A00073,8		3.80				
	A00073,9		3.90				
	A00074		4.00		36	74	
	A00074,1		4.10				
	A00074,2		4.20				
	A00074,3		4.30				
	A00074,4		4.40				
	A00074,5		4.50				
	A00074,6		4.60				
	A00074,7		4.70				
	A00074,8		4.80				
	A00074,9		4.90				
	A00075		5.00		44	82	
	A00075,1		5.10				
	A00075,2		5.20				
	A00075,3		5.30				
	A00075,4		5.40				
	A00075,5		5.50				
	A00075,6		5.60				
	A00075,7		5.70				
	A00075,8		5.80				
	A00075,9		5.90				
	A00076		6.00				
	A00076,1		6.10				
	A00076,2		6.20				
	A00076,3		6.30				
	A00076,4		6.40				
	A00076,5		6.50				

A0007	Tech. Code		D mm	d mm	l mm	L mm	
5 x D	A00076,6		6.60	8	53	91	1
	A00076,7		6.70				
	A00076,8		6.80				
	A00076,9		6.90				
	A00077		7.00				
	A00077,3		7.30				
	A00077,4		7.40				
	A00077,5		7.50				
	A00077,7		7.70				
	A00077,8		7.80				
	A00077,9		7.90				
	A00078		8.00				
	A00078,1		8.10				
	A00078,2		8.20				
	A00078,3		8.30				
	A00078,5		8.50				
	A00078,6		8.60				
	A00078,7		8.70				
	A00078,8		8.80				
	A00078,9		8.90				
	A00079		9.00				
	A00079,3		9.30				
	A00079,4		9.40				
	A00079,5		9.50				
	A00079,7		9.70				
	A00079,8		9.80				
	A00079,9		9.90				
	A000710		10.00	12	71	118	
	A000710,2		10.20				
	A000710,5		10.50				
	A000711		11.00				
	A000711,5		11.50				
	A000712		12.00	14	77	124	
	A000712,5		12.50				
	A000713		13.00				