

DRILLS REINFORCED SHANK 3XD



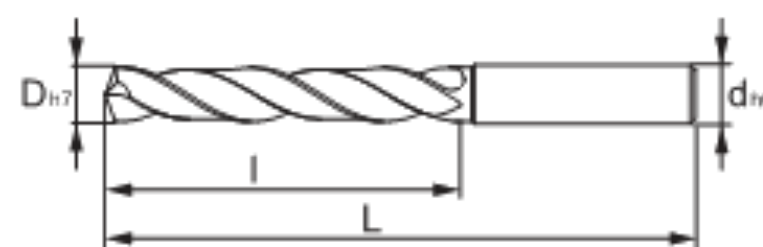
ITEM: A0005

Geometry Advanced flute design for high performance

Point angle 140°

Surface treatment Devil

Application Machining of short or long chip materials. Recommended for machining carbon steel up to 1100 N/mm² and austenitic stainless steel.



< 500	< 850	< 1200	< 600	< 850	Duplex	< 240	< 300	< 10% Si	> 10% Si	Brass Copper	Bronze >700	Ti6Al4V	HTA	< 45	< 60
●			●	○	○			○		○		○			

On request available with Weldon shank at a cost of € 2.

Cylindrical shank (A0005....) Weldon shank (A0005...W)

DRILL DIN 6537

A0005	Tech. Code		D mm	d mm	l mm	L mm		A0005	Tech. Code		D mm	d mm	l mm	L mm	
3 x D	A00053		3.00	6	20	62	1	3 x D	A00055,8		5.80	6	28	66	1
	A00053,1		3.10						A00055,9		5.90				
	A00053,2		3.20						A00056		6.00				
	A00053,3		3.30						A00056,1		6.10	8	34	79	
	A00053,4		3.40						A00056,2		6.20				
	A00053,5		3.50						A00056,3		6.30				
	A00053,6		3.60						A00056,4		6.40				
	A00053,7		3.70						A00056,5		6.50				
	A00053,8		3.80						A00056,8		6.80				
	A00053,9		3.90						A00057		7.00				
	A00054		4.00		A00057,5				7.50	41					
	A00054,1		4.10		A00057,8				7.80						
	A00054,2		4.20		A00058				8.00	10	47	89			
	A00054,3		4.30		A00058,2				8.20						
	A00054,4		4.40		A00058,5				8.50						
	A00054,5		4.50		A00058,7				8.70						
	A00054,6		4.60		A00058,9				8.90						
	A00054,7		4.70		A00059				9.00						
	A00054,8		4.80		A00059,5				9.50						
	A00054,9		4.90		A00059,8				9.80						
	A00055		5.00		A000510				10.00				12	55	
	A00055,1		5.10		A000510,2				10.20						
	A00055,2		5.20		A000510,5				10.50						
	A00055,3		5.30		A000511				11.00						
	A00055,4		5.40		A000511,5				11.50						
	A00055,5		5.50		A000512				12.00	14	60	107			
	A00055,6		5.60		A000512,5				12.50						
	A00055,7		5.70		A000513				13.00						